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5 **Abstract:** The STAR experiment at RHIC concentrates on the tracking of charged hadrons via ionization in gas- and
6 silicon-based detectors, and the detection of electrons and photons via calorimetry, in a wide and azimuthally
7 complete acceptance that's unique at RHIC. STAR's ability to directly identify the tracked charged hadrons is
8 however limited to low momenta. Approximately half of the charged particles in the event at higher momenta
9 cannot be directly identified, which hampers the physics reach of STAR in a number of key areas. To address this
10 blind spot, STAR is presently constructing a large-area ($\sim 50 \text{ m}^2$) Time-Of-Flight (TOF) system. This system is
11 based on Multi-gap Resistive Plate Chambers (MRPCs). Prototype TOF systems based on this technology were
12 operated in STAR during RHIC Runs 3 through 6, and the first 5 final-system trays were operated in the recent Run
13 8. A new start detector for this system has also been constructed and operated in STAR. The performance of these
14 detectors in STAR, and an update on the status of the construction of the full system, is discussed.

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17 Keywords: Particle Identification; Time of flight; Multigap Resistive Plate Chamber, STAR

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19 **1. Introduction**

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21 When it collides two ^{197}Au nuclei at the highest available energy of 100 GeV/c/N per beam, the RHIC facility at
22 Brookhaven generates rather interesting matter. It is dense enough to quench jets, and its viscosity to entropy ratio
23 appears to be close to the theoretical lower limit, leading some to call it a partonic "perfect fluid" [1]. Of the two
24 RHIC experiments now carefully studying this matter, the STAR experiment is unique in its wide and azimuthally
25 complete acceptance about the collision zone defined by its Time Projection Chamber (TPC). STAR has, however,
26 important "blind spots." STAR cannot efficiently particle-identify (PID) the charged hadrons π & K (p) if their
27 momentum is above ~ 0.7 (1.0) GeV/c. Roughly half of the total number of charged hadrons in any given event thus
28 cannot be directly identified. To fill in these gaps in its PID capabilities, STAR operated prototype Time-Of-Flight

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1 (TOF) systems in RHIC Runs 3 through 6, and is now constructing a large-area system. These TOF systems
2 naturally extend upwards the momentum limits at which one can directly identify charged hadrons. A TOF system
3 with a total timing resolution of 100 ps in the STAR geometry, and for the tracking resolution of the STAR TPC,
4 allows π :K:p direct PID up to a momenta of ~ 1.7 - 1.9 GeV/c and $(\pi+K)$:p identification up to ~ 2.9 - 3.1 GeV/c.
5 Combining the particle identification capabilities of the TOF with those from the energy loss, dE/dx , in the TPC
6 allows high efficiency particle identification over $\sim 98\%$ of the hadron spectra, as well as cross-checks between the
7 different PID techniques. The use of TOF to exclude "slow" tracks also allows a clean separation of electrons and
8 pions based on the track dE/dx values.

9
10 These TOF systems are based on the relatively new technology called the Multi-gap Resistive Plate Chamber
11 (MRPC) [2,3]. Prototype "trays" of TOF were built and operated in Runs 3 through 6 and the first five "final" trays
12 were operated during the recent Run 8. We intend to instrument the entire cylindrical surface (~ 50 m²) of the STAR
13 TPC with a total of 120 trays in time for RHIC Run 10.

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15 The dramatically enhanced PID is expected to improve the signal-to-background ratios for ρ , $K^*(892)$, f_0 , $\phi(1020)$,
16 Δ , $\Sigma(1385)$, $\Lambda(1520)$, D_0 , D^+ , and D_{s^+} particles by significant factors, in some cases allowing the measurement of
17 complete spectra for these particles in single RHIC running periods for the first time. The TOF system is seen as a
18 particularly crucial component of STAR for the beam energy scan to locate the Quantum Chromodynamic critical
19 point that is expected to occur in RHIC Run 11. All observables of interest there are improved by the presence of the
20 TOF system. For example, the measurement of the π^+/K^+ ratio and its fluctuations event-by-event are both
21 improved by the suppression of both the π and K misidentification, and the otherwise large contributions to the
22 dynamical fluctuations resulting from the finite counting statistics due to the low efficiency of the TPC dE/dx PID.

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24 The STAR MRPCs are discussed in Section 2 and the prototype and final trays are discussed in Section 3. A new
25 start detector for the TOF system is described in Section 4, and the conclusions are presented in Section 5.

26 27 **2. The Multigap Resistive Plate Chambers for STAR**

28
29 The Multi-gap Resistive Plate Chamber (MRPC) technology was first developed by the CERN ALICE group [2,3].

1 Working closely with this group, we developed and tested a variant for STAR [4]. Our MRPC is basically a stack
2 of resistive plates (0.54 mm-thick float glass) with a series of uniform 220 μm gas gaps in between. Graphite
3 electrodes are applied to the outer surface of (wider) outer glass plates. A strong electric field is thus generated in
4 each gap by applying high voltage across these electrodes. All the inner glass plates float electrically. A charged
5 particle going through the glass stack generates primary ionization along its path inside the gaps, and the strong
6 electric field there produces Townsend amplification avalanches. Because both the electrodes and the glass plates are
7 resistive ($\sim 10^{13}$ Ω/cm volume and 105 Ω surface, respectively), they are transparent to the avalanche charge. Thus,
8 the induced signal on the copper readout pads (outside the electrodes) is the sum of the avalanches in all of the gas
9 gaps. Each pad layer is a single row of six 3.5 \times 6.1 cm² pads read-out on one edge by traces that connect to twisted-
10 pair signal cables which bring the signals to the electronics for pre-amplification and digitization.

11
12 During operation, the MRPCs are bathed in a gas that is predominantly (90-95%) Freon R-134a. Admixtures of
13 isobutane and SF₆ improve the timing resolution and suppress the probability for very large avalanches called
14 "streamers," respectively. In STAR, we use 95% R-134a and 5% isobutane, but avoid SF₆ since the performance of
15 the STAR TPC would be degraded if SF₆ leaked into it even at concentrations as low as 2 ppb [5]. The typical
16 voltage difference applied across the electrodes is ~ 14 kV. The resulting signals are extremely small (~ 50 fC/hit).
17 Thus, careful pre-amplification in the front-end electronics, and careful shielding from external radio-frequency
18 interference in the mechanical design, is crucial. The thermionic emission of electrons from the glass plates causes a
19 finite rate for MRPC signals even in the absence of particles traversing the glass stack. For our MRPCs, this rate is
20 typically ~ 1 Hz per square centimeter of pad area (i.e. ~ 20 Hz/pad).

21
22 The technology has proved to be very inexpensive and easy to build, yet capable of the necessary timing resolution.
23 The detection efficiency (open circles), time resolution (solid circles), and average signal area (triangles) versus the
24 voltage obtained from the CERN test-beam running is shown in Figure 1. The hit rate for these data was 200
25 Hz/cm, which is the maximum rate expected for TOF in STAR during the RHIC-II era. One notices a wide voltage
26 plateau leading to $>95\%$ efficiency, and a (pure-stop) timing resolution below 75 ps, both of which are well suited
27 for STAR.

28 29 **3. The STAR Prototypes & the Full System**

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With the MRPC design finalized in 2001, we then tested the technology in STAR by building full-scale prototype "trays." The first, "TOFr," was used in Run 3, the second "TOFr'," was used in Run 4, and the third, "TOFr5," was used in Runs 5 and 6. Both TOFr and TOFr' were digitized in CAMAC by the existing STAR TOFp subsystem [6] using TOFp's start detector called the pVPD. Each of these prototypes was built "from the ground up" and included incremental improvements to the mechanical and electronic design to simplify the construction, improve the mechanical tolerances, and improve the overall performance. A few MRPCs were used in all three prototypes to search for possible aging effects - none were seen. The stop-timing resolution of these prototypes was consistent across runs and was near 80-90 ps [7]. TOFr was also tested extensively in an AGS radiation area [8].

These systems were thus the first to prove that MRPCs are viable for TOF systems in a modern collider experiment based on their successful operation in STAR. The data taken during Run 3 also resulted in the first physics results [9] ever obtained from an MRPC-based TOF system.

The major difference between TOFr5 and TOFr' was that the digitization was done on-board instead of over long-signal cables in CAMAC [6]. This new digitization approach, based on the HPTDC chip [10] developed at CERN, is the only feasible way to efficiently read out the 23,040 channels in the large-area STAR TOF system [11]. The full system will consist of 120 TOFr5-like trays and is presently under construction.

The first five final trays ran stably throughout Run 8. Only two of the 960 total channels were dead. A very preliminary calibration was performed using the data from the p+p phase. As ~1% of the data was available at the time, the calibration procedure added together read-out channels in groups of 24. The tracking data was crude "fast-offline" information from the as-yet uncalibrated TPC. The results [12] shown in Figure 2, are encouraging and will improve once the full data set and a calibrated TPC is used.

As of the time of this write-up, sixty-seven final trays (56% of the full system) have been fabricated. Fifty-three of these have been fully tested. All hold voltage and draw the proper currents. All trays are leak-tested for at least 24 hours with respect to a known leakless tray. Four of the sixty-seven trays had measurable leaks. These were repaired and are now leakless. Of the thirty-five trays that are now delivered to BNL, there are only 3 dead channels (0.04%).

1 We are aiming to have 60 - 90 trays (1/2 - 3/4 of the full system) installed in advance of Run 9. The system will be
2 fully installed in advance of Run 10.

3 4 **4. The Upgraded Start Detector**

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6 The MRPC-based trays provide half of the Time-of-Flight equation - the "stop time". During Runs 2 through 5,
7 the other half of the equation - the "start time" - was provided by the pVPD [6]. This detector consisted of two
8 equivalent assemblies of 3 Pb+scintillator+PMT-based detectors. Each assembly was positioned very close to the
9 beam pipe on each side of STAR. Its high-precision measurement of very forward-going photons provides both the
10 event start-time for TOF as well as the location of the primary collision vertex along the beam-pipe via timing
11 differences. The pVPD worked well in Au+Au collisions, but was only ~10% efficient for p+p and d+Au collisions.
12 To improve the efficiency, as well as the resolution via the averaging effect, the 2x3 channel pVPD was replaced by
13 the 2x19 channel "upVPD" [13] before Run 7.

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15 The two upVPD assemblies are shown in Figure 3. Each of the thirty-eight detectors are also Pb+scintillator+PMT-
16 based detectors that use the mesh-dynode PMTs once part of the TOFp tray [6]. The upVPD signals were
17 digitized by the STAR Trigger system and, beginning in Run 8, also the HPTDC-based TOF electronics. This
18 detector was the primary input to the minimum bias trigger STAR ran nearly exclusively in Run 7, and was also
19 used for triggering in Run 8.

20
21 The single detector resolution obtained from the TOF electronics in Run 8 was ~140 ps in both the d+Au and p+p
22 phases. In the d+Au phase, the mean multiplicity of lit PMTs on the east (west) was ~10 (2). In events with these
23 multiplicities, the start-time resolution for TOF is $(41 \oplus 92)/2$, or ~54 ps. In Au+Au collisions where all 19 chs/side
24 are lit, the start-time resolution should be $(32 \oplus 32)/2$, or 23 ps.

25 26 **5. Conclusions**

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28 The large-area STAR TOF system is presently under construction. About half of trays have been built and all appear
29 to work well. The construction is expected to be complete, and the system fully-installed, in advance of RHIC Run

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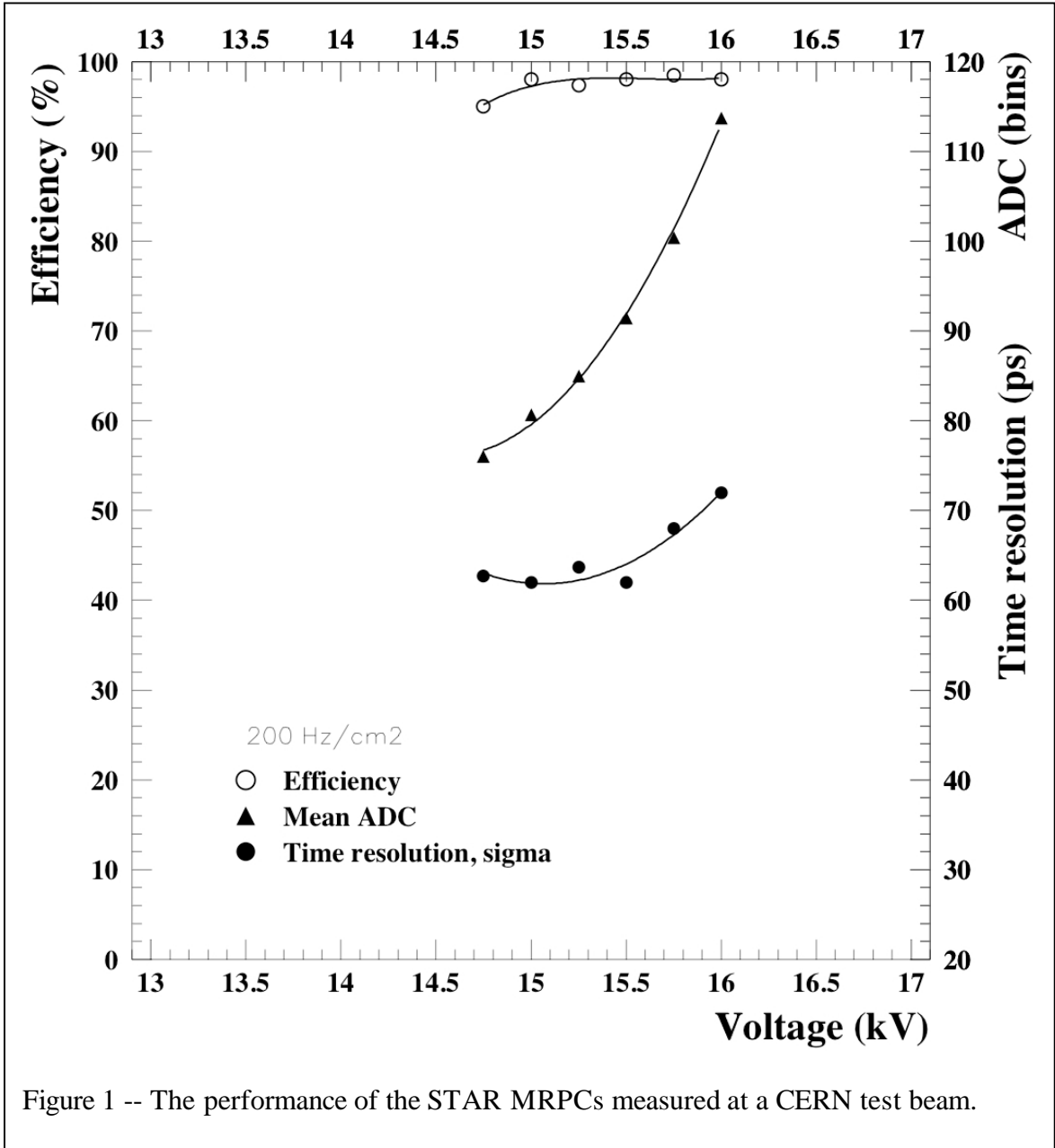
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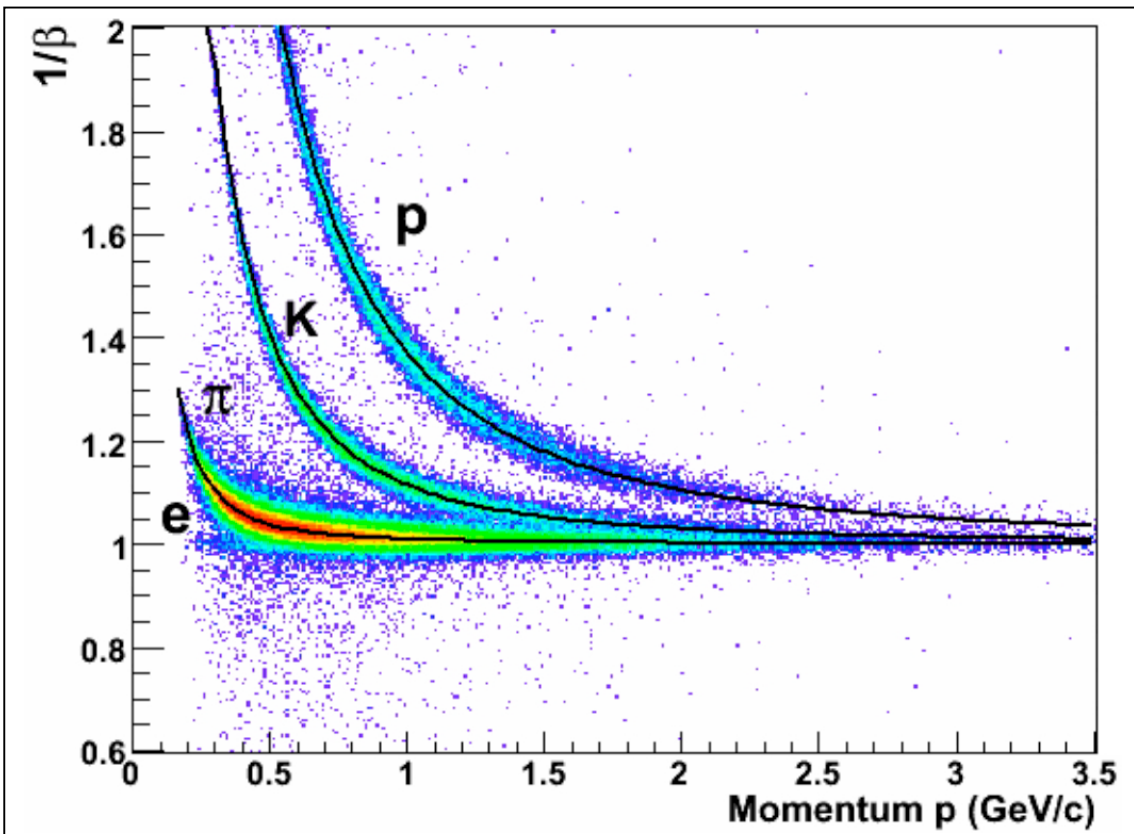


Figure 2 -- The PID performance of the final trays during Run 8 based on a preliminary calibration of a very small fraction of the available data set.

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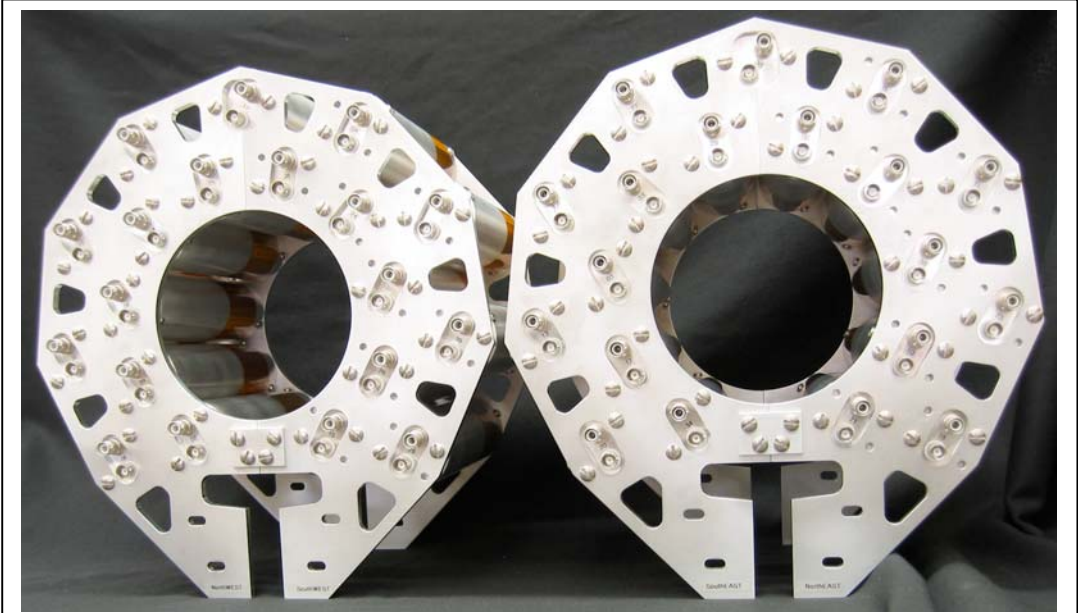


Figure 3 -- The upgraded start detector, "upVPD," assemblies.