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6 **Abstract:** The STAR experiment at RHIC concentrates on the tracking of charged hadrons via
7 ionization in gas- and silicon-based detectors, and the detection of electrons and photons via
8 calorimetry, in a wide and azimuthally complete acceptance that's unique at RHIC. STAR's
9 ability to directly identify the species of the tracked charged hadrons is however limited to "low"
10 hadron momenta. Approximately 30% of the charged particles in the event at higher momenta
11 cannot be directly identified, which hampers the physics reach of STAR in a number of key
12 areas. To address this blind spot, STAR aims to surround the entire cylindrical surface of the
13 tracking detectors with a large-area ($\sim 50 \text{ m}^2$) Time-Of-Flight (TOF) system based on the
14 relatively new technology called the Multi-gap Resistive Plate Chamber (MRPC). Prototype
15 TOF systems based on this technology were operated in STAR throughout the last two RHIC
16 running periods. The design and operation of STAR's MRPCs, the performance of the two
17 prototype systems, and an overview of the design of the planned large-area system, will be
18 discussed.

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23 1. Introduction

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26 When it collides two ^{197}Au nuclei at the highest available energy of 100 GeV/c/N, the RHIC
27 facility at Brookhaven generates, for fleeting instants, the hottest and densest matter ever before
28 seen in the laboratory. Of the four RHIC Heavy-Ion experiments now carefully studying these
29 collisions, the STAR experiment is unique in its wide and azimuthally complete acceptance about
30 the collision zone defined by its Time Projection Chamber (TPC). STAR has, however, some
31 important "blind spots." STAR cannot efficiently particle-identify (PID) the charged hadrons π
32 & K (p) if their momentum is above ~ 0.7 (1.0) GeV/c. Approximately 30% of the total number
33 of charged hadrons in any given event thus cannot be identified. To fill these gaps in the PID
34 capabilities of STAR, our group has been building and operating prototype Time-Of-Flight
35 (TOF) systems in STAR over the last several RHIC runs. Such systems naturally extend
36 upwards the momentum limits at which we can directly identify charged hadrons. A TOF
37 system with a total timing resolution of 100ps in the STAR geometry, and for the tracking
38 resolution of the STAR TPC, would allow π :K:p direct identification up to a momenta near 1.7-
39 1.9 GeV/c and $(\pi+K)$:p identification up to 2.9-3.1 GeV/c. Combining the particle identification
40 capabilities of the TOF with those from dE/dx in the TPC allows high efficiency particle
41 identification over $\sim 98\%$ of the hadron spectra, as well as cross-checks between the different PID
42 techniques in the momentum regions where there is overlap.
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44 These prototype TOF systems are based on the relatively new technology called the Multi-gap
45 Resistive Plate Chamber (MRPC) [1,2]. Two generations of small-area prototype systems based
46 on MRPCs have been operated in STAR in the last two RHIC runs, and a third-generation
47 MRPC TOF system has just recently been built for the upcoming run. Over the coming years,
48 we intend to instrument the entire cylindrical surface ($\sim 50\text{m}^2$) of the STAR TPC with these
49 detectors. The design and operation of the MRPC detectors for STAR, the prototype TOF
50 systems, and the full system to come, are discussed below.

51 **2. The Multigap Resistive Plate Chambers for STAR**

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54 The Multi-gap Resistive Plate Chamber (MRPC) technology was first developed by the CERN
55 ALICE group [1,2]. Working closely with this group, we developed and tested a variant for
56 STAR [3]. The side and end views of this design are shown in Figure 1. The upper (lower) view
57 in this figure shows the long (short) edges; the two views are not at the same scale. Our MRPC is
58 basically a stack of resistive plates (0.54 mm-thick float glass) with a series of uniform 220 μm
59 gas gaps in between. Graphite electrodes are applied to the outer surface of (wider) outer glass
60 plates. A strong electric field is thus generated in each gap by applying high voltage across these
61 electrodes. All the inner glass plates float electrically. A charged particle going through the glass
62 stack generates primary ionization along its path inside the gaps, and the strong electric field
63 there produces Townsend amplification avalanches. Because both the electrodes and the glass
64 plates are resistive ($\sim 10^{13} \Omega/\text{cm}$ volume and $10^5 \Omega$ surface, respectively), they are transparent to
65 this avalanche charge. Thus, the induced signal on the copper readout pads (outside the
66 electrodes) is the sum of the avalanches in all of the gas gaps. Each pad layer is a single row of six
67 $3.5 \times 6.1 \text{ cm}^2$ pads read-out on one edge by traces that connect to twisted-pair signal cables which
68 bring the signals to the electronics for pre-amplification and digitization.

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70 During operation, the MRPCs are bathed in a gas that is predominantly (90-95%) Freon R-134a.
71 Admixtures of isobutane and SF6 improve the timing resolution and suppress the probability for
72 very large avalanches called “streamers,” respectively. In STAR, we use 95% R134a and 5%
73 isobutane, but avoid SF6 since the performance of the STAR TPC would be degraded if SF6
74 leaked into it even at concentrations as low as 2 ppb [4]. The typical voltage difference applied
75 across the electrodes is $\sim 14 \text{ kV}$. The resulting signals are extremely small ($\sim 25 \text{ fC/hit}$). Thus,
76 careful pre-amplification in the front-end electronics, and careful shielding from external radio-
77 frequency interference in the mechanical design, is crucial. The thermionic emission of electrons
78 from the glass plates causes a finite rate for MRPC signals even in the absence of particles
79 traversing the glass stack. For our MRPCs, this rate is low, being typically $\sim 1 \text{ Hz}$ per square
80 centimeter of pad area (*i.e.* $\sim 20 \text{ Hz/pad}$).

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82 The technology has proved to be very inexpensive, easy to build, and capable of the necessary
83 timing resolution. The detection efficiency, time resolution, and average signal area versus the
84 voltage obtained from CERN test-beam running is shown in figure 2. One notices a wide voltage
85 plateau leading to $>95\%$ efficiency, and a timing resolution below 70ps, both of which are well
86 suited for STAR.

87
88 With the MRPC design finalized in 2001, we then built a full-scale prototype TOF system for
89 STAR based on MRPCs. This system, called TOFr, was tested extensively in an AGS radiation

90 area [5], and then installed in STAR in advance of RHIC Run-3 (2002-2003). Here, TOFr's
91 signals were digitized in CAMAC by the existing STAR TOFp subsystem [6] using TOFp's
92 start detector called the pVPD. Shown in figure 3 is the inverse velocity versus the momentum
93 for charged hadrons in STAR obtained from the pVPD & TOFr detectors in d+Au collisions [7].
94 Going vertically in this plot, the strong bands correspond to directly-identified charged pions,
95 Kaons, and protons, respectively, and the momenta at which the bands merge indicates the
96 system is performing to expectations (stop resolution ~80-90 ps). The TOFr system was thus
97 the first to prove that MRPCs are viable for TOF systems in a modern collider experiment. The
98 data taken during this run also resulted in the first physics result [8] ever obtained from an
99 MRPC-based TOF system.

01 For the following RHIC Run-4 (2003-2004), another full-sized MRPC-based TOF tray, TOFr',
02 was constructed and installed in STAR. It ran stably throughout the run. The stop-timing
03 resolution of the TOFr and TOFr' systems has been consistent across runs and near 80-90 ps.
04 For the upcoming RHIC Run-5 (2004-2005), a third full-sized system, TOFr5, was constructed
05 and will be installed in STAR in a few weeks. For both TOFr' and TOFr5, improvements to the
06 mechanical and electronic design were made both to simplify the construction and improve the
07 overall performance. Photographs of TOFr5 are shown in figure 4. On the left, one sees the
08 interior of the gas volume and the 32 MRPCs in position, and on the right is the tray closed up
09 and ready for operation.

11 The major difference between TOFr5 and TOFr' is that the digitization is now done on-board
12 instead of over long-signal cables in CAMAC [6]. This new digitization approach, based on the
13 HPTDC chip [9] developed at CERN, is the only feasible way to efficiently read out the 23,040
14 channels in the future large-area STAR TOF system [10]. This full system will consist of 120
15 TOFr5-like trays and will cover the entire cylindrical surface of STAR's TPC. The system is
16 presently under U.S. D.O.E. review, but we are optimistic for a construction start in late 2005
17 and completion in advance of RHIC Run-9 (2008-2009). Present R&D is focused on
18 commissioning the TOFr5 system for STAR, and continuing to improve the mechanical and
19 electronic design towards the large-area system to come.

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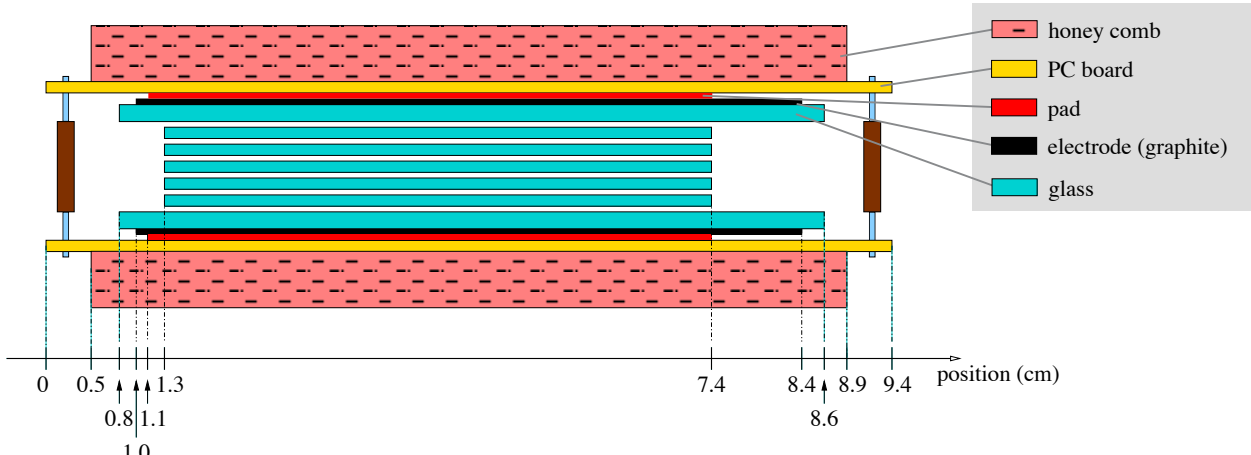
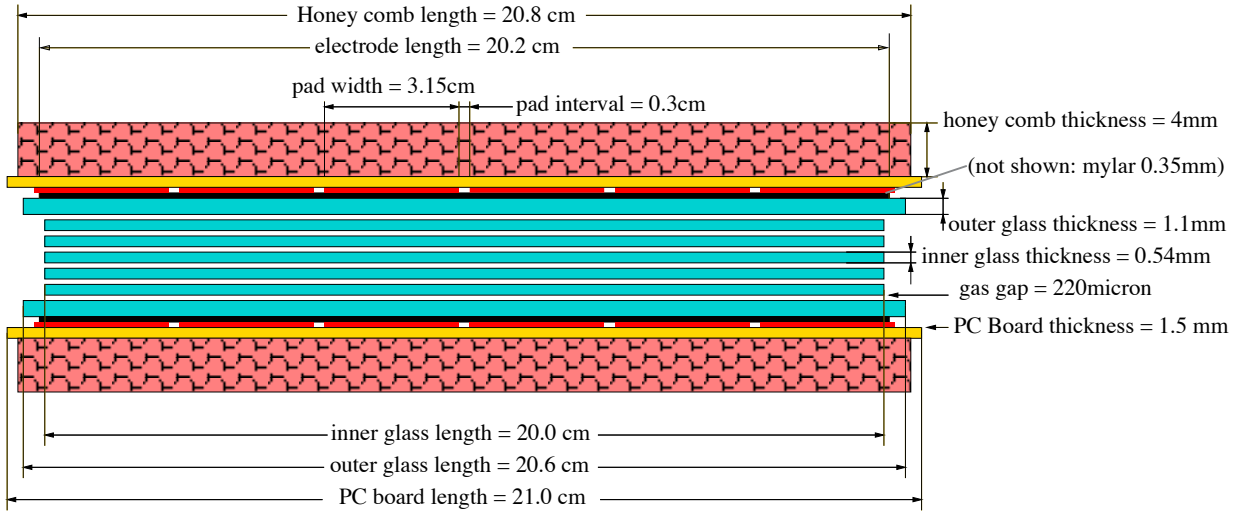
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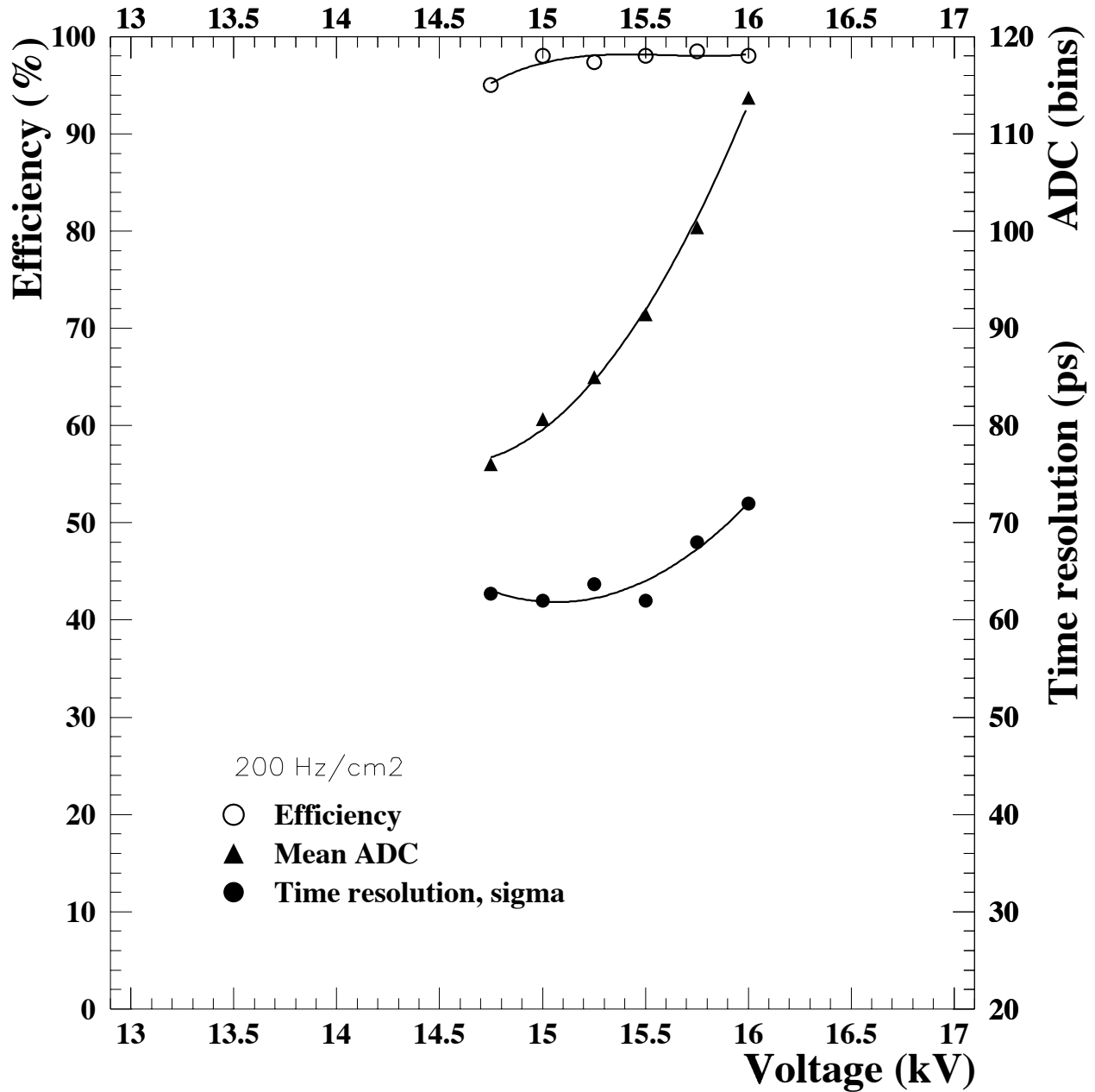
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Figure 1: Side and End views of the MRPC modules developed for STAR.

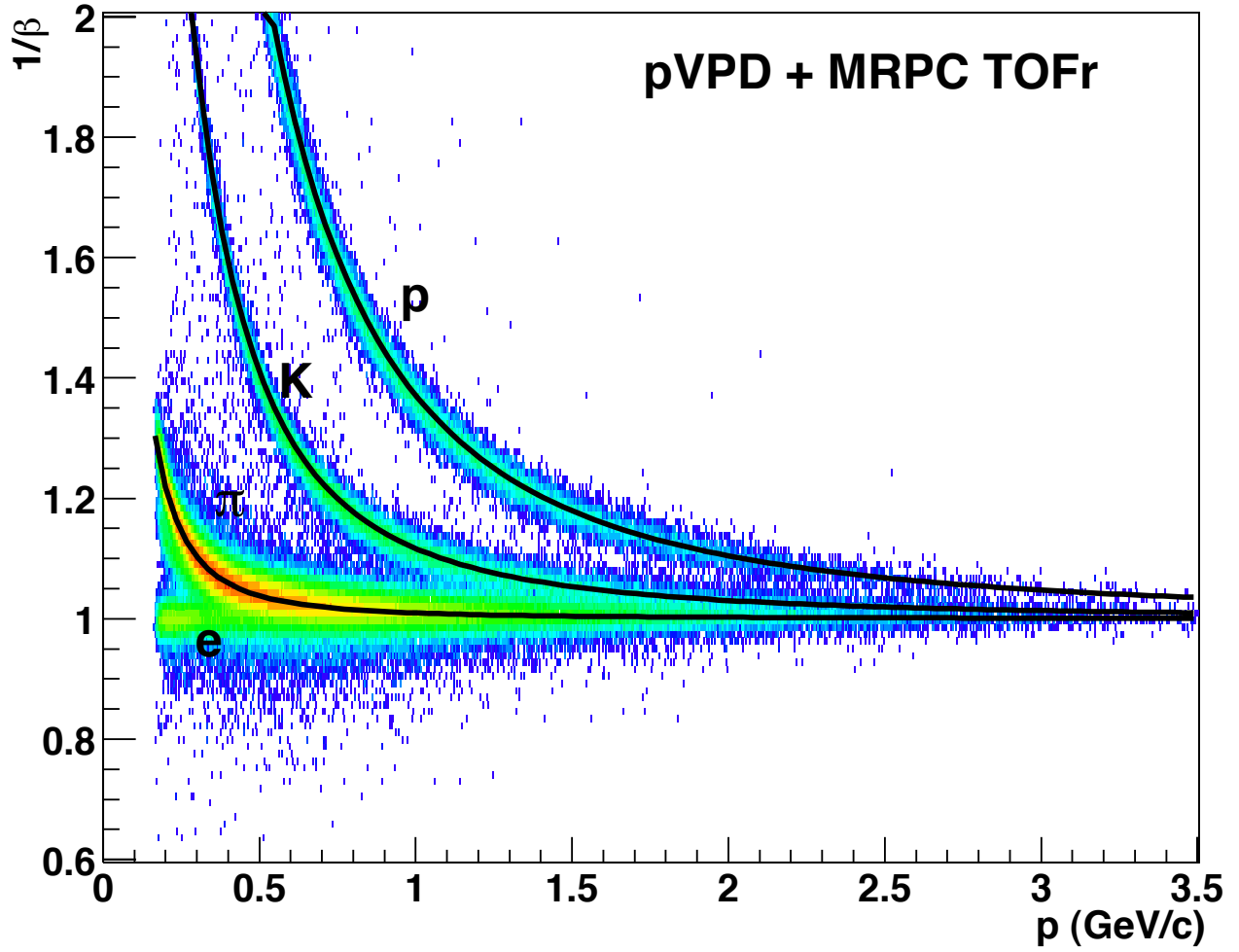
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Figure 2: The efficiency (percent, open circles), time resolution (in ps, solid circles), and average signal total charge (ADC bins with 0.25 pC/bin, triangles) versus the voltage for the STAR MRPCs at an instantaneous beam rate of 200 Hz/cm².

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Figure 3: The inverse velocity for charged hadrons in STAR versus the momentum obtained from the pVPD and TOFr systems in RHIC Run-3.

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Figure 4: On the left is the interior of the TOFr5 system with 32 MRPC detectors installed, and on the right is the TOFr5 system closed up and ready for installation in STAR.